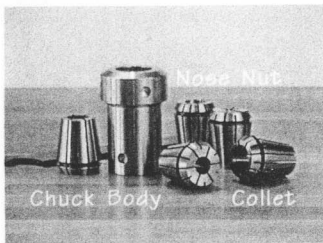


# THE BEALL COLLET CHUCK



## NOTICE — IMPORTANT — NOTICE

To use, *first* fit the collet into the nose nut and *then* insert the whole assembly into the chuck body. The nose nut is equipped with a small internal flange which must fit behind the groove cut near the top of the collet. The chuck is so designed to allow the collet to be pulled easily from the chuck when the nut is unscrewed, preventing it from becoming jammed.

When properly installed, the front of the collet should be nearly flush with the front of the nose nut.